

## Silencer Installation Instructions

1. Unfold rake with rake wheels lifted off ground.
2. Fix all bent and missing teeth on rake before installing Silencer bands.
3. Stand behind rake wheel and start sliding band over end of teeth, working up the wheel (turning wheel backwards). Push band down half-way to first bend then start next tooth. Continue around wheel until complete. Band will ride just above first bend in tooth.
4. Secure ends of band with bolts, making sure to put a washer under both head and nut.
  - a. If ends of band are too far apart to get bolts through, push band farther down on teeth around entire wheel, but do not push past bend in tooth.

### Operation:

5. Decrease rake wheel pressure until rake skips over forage, then increase until desired raking action is achieved. Less pressure is required to cleanly rake material when using the Silencer.
6. Raking Cornstalks:  
Max raking width for 10-12 wheel rakes = 6-7 30" rows and 14-16 wheel rakes = 8-10 30" rows

### Stalk height;

If using a chopping corn head, height must be adjusted stalks need to be 2" taller than the bottom of the wheel steel rim to prevent stalks from pulling on bands.

